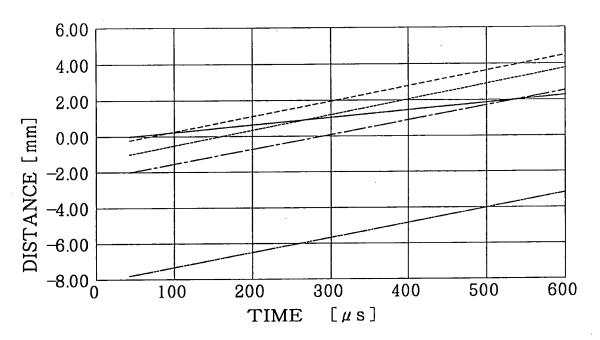


Aproved to



[EXPLANATORY NOTE]

- FLYING CHARACTERISTIC OF MINUTE INK PARTICLES JETTED IN THE PRECEDING INK JETTING CYCLE - FLYING CHARACTERISTIC OF THE MAIN INK PARTICLES JETTED IN THE SUCCEEDING INK JETTING CYCLE BY USING A 1,000 Hz FLASHING SIGNAL - FLYING CHARACTERISTIC OF THE MAIN INK PARTICLES JETTED IN THE SUCCEEDING INK JETTING CYCLE BY USING A 3,600 Hz FLASHING SIGNAL FLUSHING - FLYING CHARACTERISTIC OF THE MAIN INK PARTICLES JETTED IN THE SUCCEEDING INK JETTING CYCLE BY USING A 7,200 Hz -FLASHING- SIGNAL FLUSHING ---- FLYING CHARACTERISTIC OF THE MAIN INK PARTICLES JETTED IN THE SUCCEEDING INK JETTING CYCLE BY USING A 28,800 Hz FLASHING SIGNAL FLUSHING

F I G. 7

Vm[m/s]	8	8	8	8	8	8
Vs [m/s]	7	6	5	4	3	2
L [mm]	2	3	2	2	2	2
f [Hz]	28000	12000	6667	4000	2400	1333

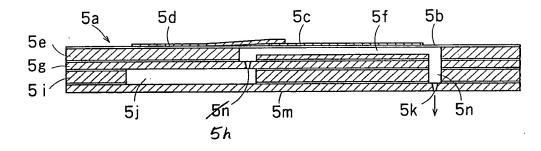
Aproper

## F I G. 8

## FLUSHING

FREQUENCY [Hz]		1000	3600	4800	7200	14400	28800	
CONTAMINATION ERIOR EXTERIOR	)R	BLACK	×	Δ	0	0	0	0
	CYAN	××	Δ	Δ	0	0	0	
	MAGENTA	××	Δ	Δ	0	0	0_	
	YELLOW	×	Δ	0	0	0	0	
CONTAI	BLACK	×	Δ	0	0	0	0	
	CYAN	××	×	×	Δ	0	0_	
	TE	MAGENTA	××	×	×	Δ	0	0
	YELLOW	×		Δ	0	0_	0	

F I G. 9



F I G. 10